

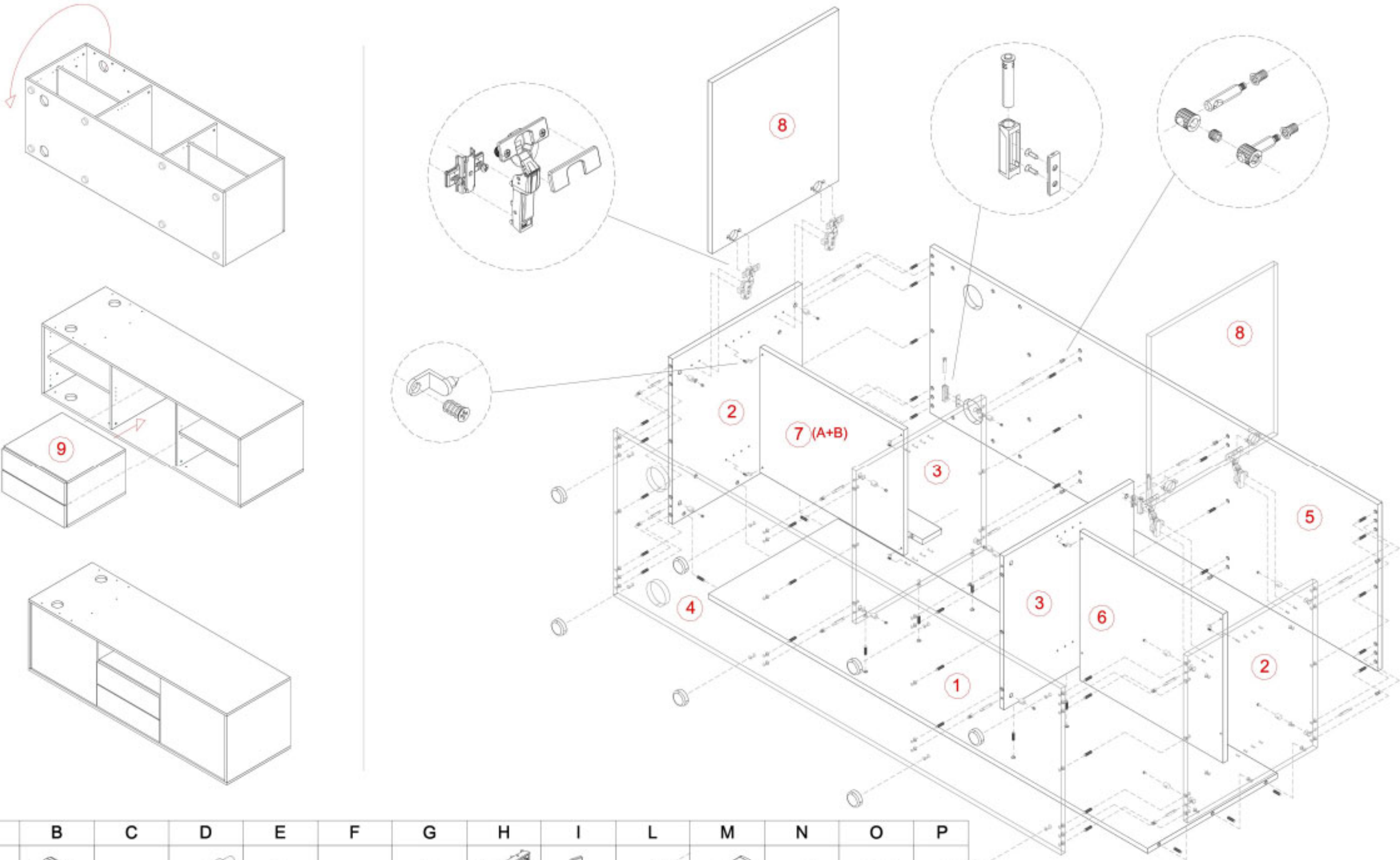
# BOLD ASSEMBLY SETUP SEQUENCES



PROJECT BY ARCH. MATTEO SILVERIO - TECHNICAL DEPARTMENT RESEARCH AND DEVELOPMENT DIVISION GIGI GLORINI - SELENE MAURI





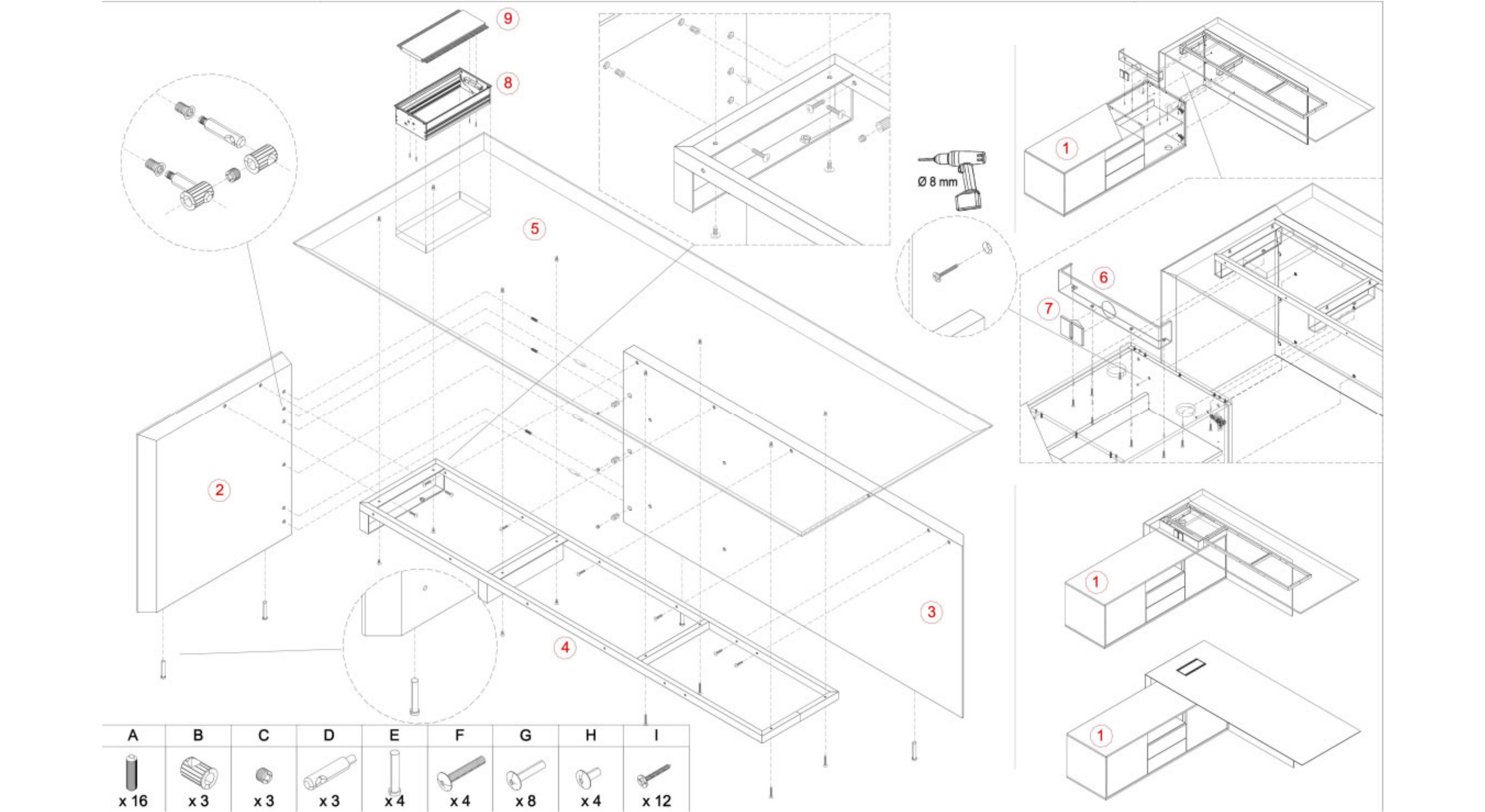


BOLD: DESK ASSEMBLY SETUP SEQUENCE on LOAD-BEARING RETURN

- Before proceeding to assemble the desk, it is necessary to have properly completed the assembly of the load-bearing return desk **1** (see specific assembly sequence and diagram)
- Now prepare the return structure for assembly with the other components of the desk:
  - Check carefully whether the return is to be left or right: if the return is to be right, you will need to work on the right end side (item 2 return assembly sheet), if the return is to be left, you will need to work on the left end side.
  - Using an **electric drill and an 8 mm diameter drill bit**, drill through the end side of the return (item 2 return assembly sheet) by drilling through the through holes provided for that purpose so that the return can then be attached to the front **3** of the desk
  - Prepare the side **2** and front **3** for assembly:
  - Insert the floor levelers **E** into the holes provided in the lower part, making sure that the adjustment hole in the leveler **E** coincides with that in the painted MDF element that will allow its adjustment
  - Screw the threaded pins **D** into the sockets on the side **2**, taking care to verify that the hole in the pin is parallel to the vertical side of the side piece
  - Insert the dowel pins **A** into the designated holes on the side **2**
  - Place the barrel nuts **B** in the appropriate holes on the front **3**, aligning the marks on the upper edge of the barrel nuts with the axis of the hole provided to accommodate the linear pin **D**
  - Now proceed to assemble the front **3** and side **2** together
  - Place the side **2** on the front **3** by inserting pins **D** and dowel pins **A** correctly into the holes on the front **3**: when finished, the pin **D** should be correctly housed inside the barrel nut **B**
  - Screw the joint **B\*D** tightly by means of a grub screw **C**

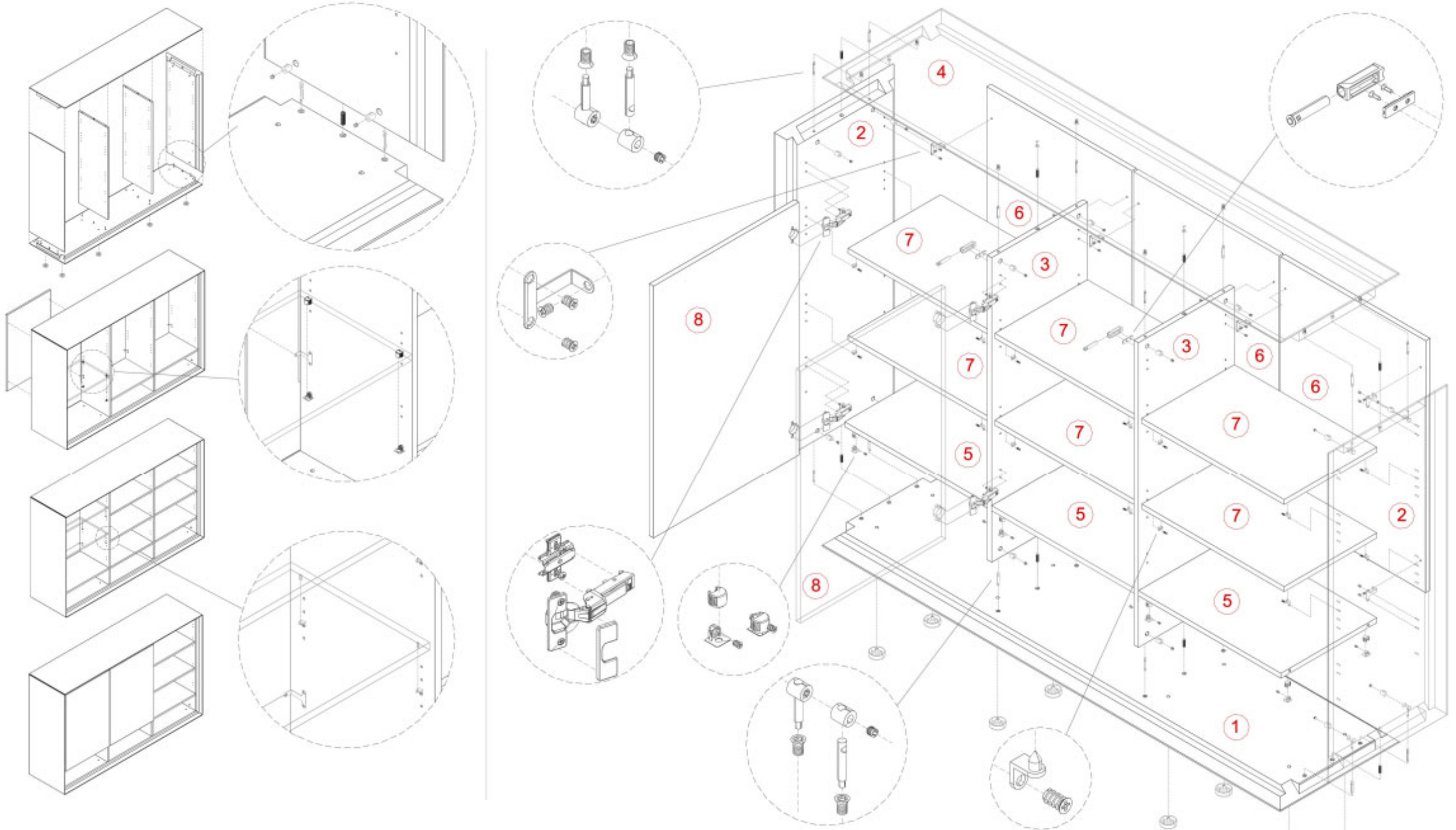
Assemble the frame **4** to the side **2** and front **3** by means of screws **F** and **G**
  - Place the top **S** on the frame **4** and fix it by means of screws **H**
  - Place the previously assembled elements in the position required by the customer and proceed with the final steps of assembly as follows:
  - Through the hole provided on the inner side of the side piece **2** and front **3**, with a Ph2 screwdriver, adjust the floor levelers **E** to level the piece of furniture
  - Insert the return **1** under the elements previously assembled together so as it is fully aligned with the side **2** and front **3**, taking care to align the holes on the top and outer side of the return 1 with the slots on the frame 4 and front 3
  - Using screws **I**, from inside the return compartment that will result under the desk, screw the return **1** and frame **4** to the side **2** and front **3**
  - Check that all parts are well aligned and, if necessary, also level the return by leveling the adjustable feet using a 4 mm hexagonal wrench
  - Finish the assembly by fitting the electrification elements:
  - If purchased by the customer, screw the multisocket to the top of the return in the compartment that has been specially created between the top **5** and the underlying return **1** and wire the cables through the appropriate holes provided on the return structure
  - Position the undertop electrification casing **6** on the top of the return **1** against the frame **4** by screwing it from inside the compartment of the return using screws **I**
  - Insert the cable grommet **7** into the hole in the electrification casing **6**
  - screw the plate **9** to the top access **8** using the self-tapping screws in the packaging
  - Insert the top access consisting of elements **8+9** into the hole on the top **5** and hold it in place by means of a second set of self-tapping screws also contained in the same packaging







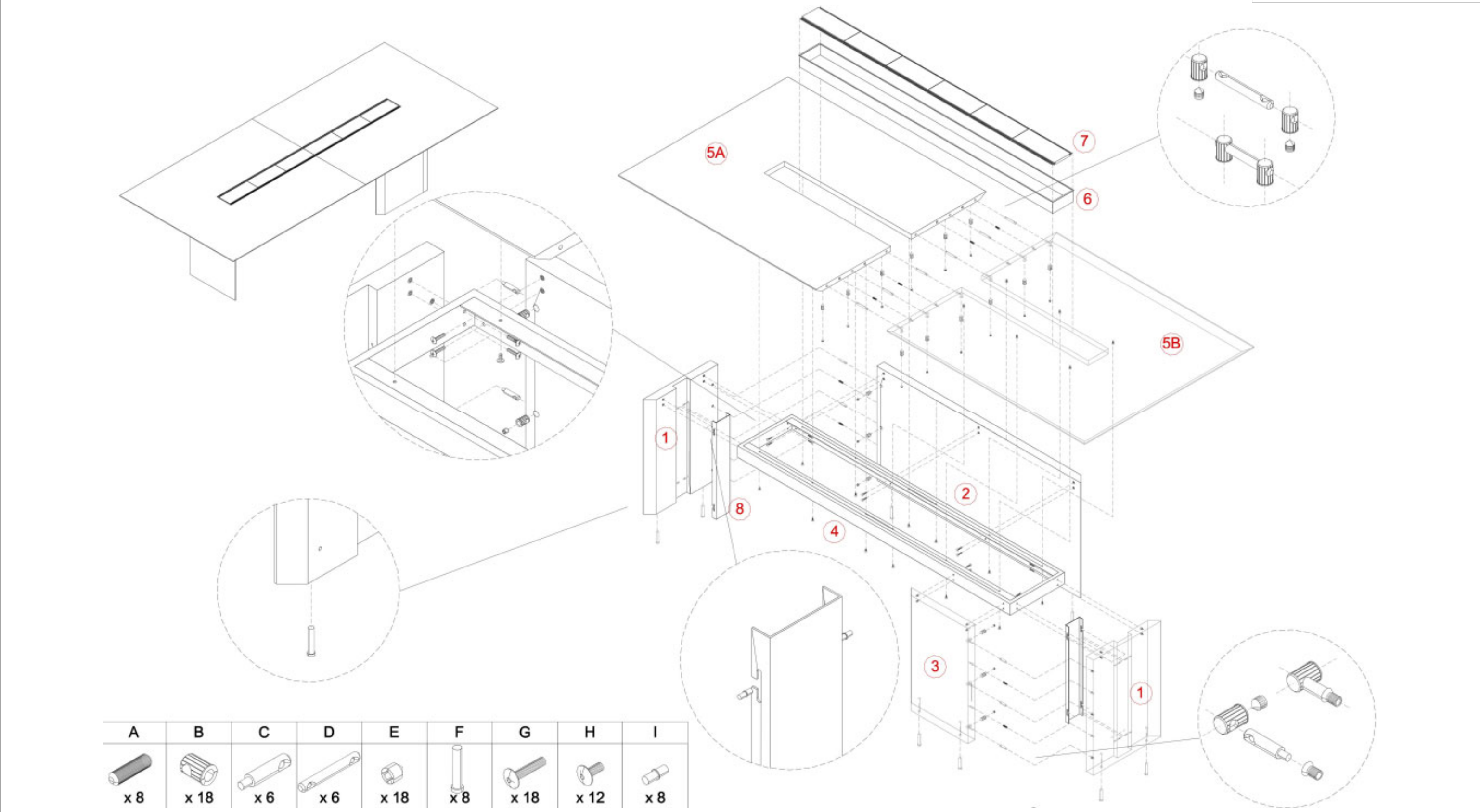




A	B	C	D	E	F	G	H	I	L	M	N	O	P	Q	R	S
																
x 16	x 16	x 16	x 8	x 12	x 12	x 72	x 12	x 24	x 4	2+2	x 4	x 2	x 2	x 4	x 2	x 8

SERIES		DESCRIPTION			CENTRUFFICIO SPA
BOLD		MEETING TABLE			
BOLD: MEETING TABLE ASSEMBLY SETUP SEQUENCE					
<p>Prepare the sides <b>1</b> and front pieces <b>2</b> and <b>3</b> for assembly:</p> <ul style="list-style-type: none"><li>- Insert the floor levelers <b>F</b> into the holes provided in the lower part of the load-bearing vertical elements, making sure that the adjustment hole in the leveler <b>F</b> coincides with that in the painted MDF element that will allow its adjustment</li><li>- Screw the threaded pins <b>C</b> into the sockets on the sides <b>1</b>, taking care to verify that the hole in the pin is parallel to the vertical side of the side piece</li><li>- Insert the dowel pins <b>A</b> into the designated holes on the side <b>2</b></li><li>- Place the barrel nuts <b>B</b> in the appropriate holes on the front pieces <b>2</b> and <b>3</b>, aligning the marks on the upper edge of the barrel nuts with the axis of the hole provided to accommodate the linear pin <b>C</b></li></ul> <ul style="list-style-type: none"><li>Now proceed to assemble the sides <b>1</b> to the front pieces <b>2</b> and <b>3</b><ul style="list-style-type: none"><li>- Place the side <b>1</b> on the front <b>2</b> by inserting the pins <b>C</b> and dowel pins <b>A</b> correctly into the holes on the front piece <b>2</b>: when finished, the pin <b>C</b> should be correctly housed inside the barrel nut <b>B</b></li><li>- Screw the joint <b>B*C</b> tightly by means of a grub screw <b>E</b></li></ul></li><li>Repeat the above steps to assemble the side <b>1</b> to the front <b>3</b></li><li>Secure the frame <b>4</b> to the newly assembled elements (<b>1+2</b> and <b>1+3</b>) using screws <b>G</b></li><li>Place the half shelf <b>SA</b> on the frame <b>4</b>.By means of screws <b>H</b>, secure it without tightening them</li><li>Prepare the half shelves <b>SA</b> and <b>SB</b> for assembly:<ul style="list-style-type: none"><li>- Place the barrel nuts <b>B</b> in the appropriate holes on the lower side of the half shelf <b>SA</b>, aligning the marks on the upper edge of the barrel nuts with the axis of the hole provided to accommodate the double pin <b>D</b></li><li>- By means of grub screws <b>H</b>, tighten the <b>B+D</b> joining elements of the half shelf <b>SA</b></li><li>- Insert the dowel pins <b>A</b> into the designated holes on the half shelf <b>SA</b></li><li>- Place the barrel nuts <b>B</b> in the appropriate holes on the lower side of the half shelf <b>SB</b>, aligning the marks on the upper edge of the barrel nuts with the axis of the hole provided to accommodate the double pin <b>D</b></li></ul></li><li>Put together the half shelves <b>SA</b> and <b>SB</b> and then assemble them to the underlying structural frame <b>4</b>:<ul style="list-style-type: none"><li>- Lay the half shelf <b>SB</b> on the frame <b>4</b> and slide it toward the other half shelf <b>SA</b> until the two half shelves are fully pushed together, making sure that the dowel pins <b>A</b> and double pins <b>D</b> are also properly fitted in the half shelf <b>SB</b></li><li>- By means of grub screws <b>E</b>, secure the joining components <b>B*D</b> also on the half shelf <b>SB</b> without tightening</li><li>- Screw the half shelf <b>SB</b> onto the frame <b>4</b> with screws <b>H</b>, without tightening</li><li>- Only after verifying that the two half shelves are perfectly aligned with each other, tighten all the joints between the two half shelves <b>SA+SB</b> and the fastening screws to the underlying frame <b>4</b></li></ul></li><li>Begin the final stage of assembly by preparing the horizontal and vertical wiring elements<ul style="list-style-type: none"><li>- Screw the plates <b>7</b> to the metal structure of the top access <b>6</b> using the sets of self-tapping screws provided in the packaging</li><li>- Place the complete top access <b>6*7</b> inside the hole on the top <b>SA*SB</b>, anchor it to the tops using the appropriate set of screws also contained in the packaging.</li><li>- Plug the casing support pins <b>I</b> into the holes on the edge of the vertical slots on the inner side of the side pieces <b>1</b></li><li>- Bring the vertical metal casings <b>8</b> closer to the slots on the sides <b>1</b> and slide them down from top to bottom until the pins <b>I</b> inserted in the sides <b>1</b> enter the appropriate notches on the flaps of the vertical casings <b>8</b></li></ul></li><li>Complete the assembly by performing the adjustment and leveling operations of the meeting table by adjusting the levelers <b>F</b> with a Ph2 screwdriver through the appropriate holes provided on the inner sides of the vertical elements <b>1/2/3</b></li></ul>					
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SERIES		DESCRIPTION			CENTRUFFICIO SPA
BOLD		COFFEE TABLE			
BOLD: COFFEE TABLE ASSEMBLY SETUP SEQUENCE					
<div><div><ul style="list-style-type: none"><li>Begin assembly by flipping the top 1 over onto a previously protected horizontal surface so as not to damage the exposed veneer surface, thus making the drilling and assembly preparations convenient</li><li>Prepare the side 2 and the front piece 3 to be assembled with the top 1:<ul style="list-style-type: none"><li>Screw the pins D into the sockets on the top 1, taking care that the notch indicating the direction of the pin is parallel to the short side of the top</li><li>Insert the dowel pin A into the hole on the top 1</li></ul></li></ul><p>Prepare the side 2 and front 3 for assembly:</p><ul style="list-style-type: none"><li>Screw the pins D into the sockets on the side 2, taking care to verify that the notch on the head of the pin is correctly aligned with the base of the side 2</li></ul><p>Insert the dowel pin A into the hole on the side 2</p><li>Insert the barrel nuts B into the holes on the side 3 taking care to verify that the notches indicating the correct position are aligned with the holes designed to accommodate the pins</li><li>Insert the pins D and dowels A (present on the side 2) in the front 3, making the two elements fit together completely; when this operation is completed, the pins D should be correctly housed inside the barrel nuts B so that the joints B+D are ready to be tightened by means of grub screws C</li><li>Proceed with tightening the joints B+D by means of grub screws C</li><ul style="list-style-type: none"><li>Now proceed to fasten the newly assembled elements (2+3) to the top 1<ul style="list-style-type: none"><li>Turn the elements 2+3 upside down on the top 1 making sure that the pins D and the dowel pin A on the top 1 are correctly inserted in their housings</li><li>By means of grub screws C, proceed to tighten the joint B+D that secures the top 1 to the front 3</li><li>Place the metal bracket 4 in the corner recess between the top 1 and the side 2</li></ul></li></ul><ul style="list-style-type: none"><li>By means of screws E, attach the metal bracket 4</li></ul></div><div><ul style="list-style-type: none"><li>Continue assembly by fastening the metal base 5 to the elements 1+2+3 just assembled:<ul style="list-style-type: none"><li>turn the base 5 upside down and place it on top of the side 2 and front 3 taking care to match the fixing holes of the plate with the sockets on elements 2 and 3</li></ul></li><li>Using screws E, screw the base 5 onto the side 2 and front 3</li><li>Glue 4 adhesive felt pads F on the base plate S</li></ul><ul style="list-style-type: none"><li>Finish the assembly by rotating the coffee table to a vertical position and locating it where required by the customer; do this by working safely with the help of a second person.</li></ul></div></div>					
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